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DUST DOSING AND CONVEYING SYSTEM





Dust dosing and conveying system





An increased use of recycled wood has raised the amount of silica contained in the wood dust, this generates serious problems of wear to the wood dust dosing and conveying machinery at the plant.

Instalmec dosing bin is equipped with a number of extracting screws which varies according to the dimensions of the bin. The volumetric extraction capacity of the screws is constant, whereas it is possible to adjust the rotation of speed to obtain a quick and precise dosing of wood dust.

Advantages

- Adjustable speed rotation of the screws for a sharp and quick dosing
- Constant extraction capacity of the screws







Instalmec dosing bin is equipped with a number of extracting screws (special design) calculated in function of its dimensioning. For each screw, moreover, there is a single and independent gearbox unit. Screws volumetric extraction capability is constant: adjusting each rotation speed in the correct way, a sharp and quick dosing is obtained. The dosing bin, nnanly, is equipped with two level sensors that keep the level inside constant. Instalmec's rotary valve is designed with a high lobes number, reinforced and inclined blades. Those modies, besides decreasing rotating speed, reducing wearing, eliminate the "pulse" allowing a more regular and "uid" combustion, increasing performance in emission control. Instalmec is able so supply erected and tested "turn key" plants, completed with supporting structures, cubicles and instruments.



DUST DOSING ROTARY VALVE						
Туре	e Capacity Installed power Injector diameter mm		Injector diameter mm	Total high mm		
GDP300	<15	1,1	DN 125	850		
GDP400	<30	1,5	DN 150	1080		
GDP500	<50	2,2	DN 200	1260		

DUST DOSING BIN							
Туре	Working Capacity Kg/h	Number of screws nr	Installed power kW	Total high mm			
BD1	<2500	2	2x1,5	2000			
BD2	<5000	2	2x2,2	2500			
BD3	<10000	3	3x2,2	3000			



Instalmec S.r.l. a socio unico

Soggetta ad attività di direzione e coordinamento da parte di IPOPEMA 76 FUNDUSZ

